

PARTS LIST

1780

JH1104

JH1114

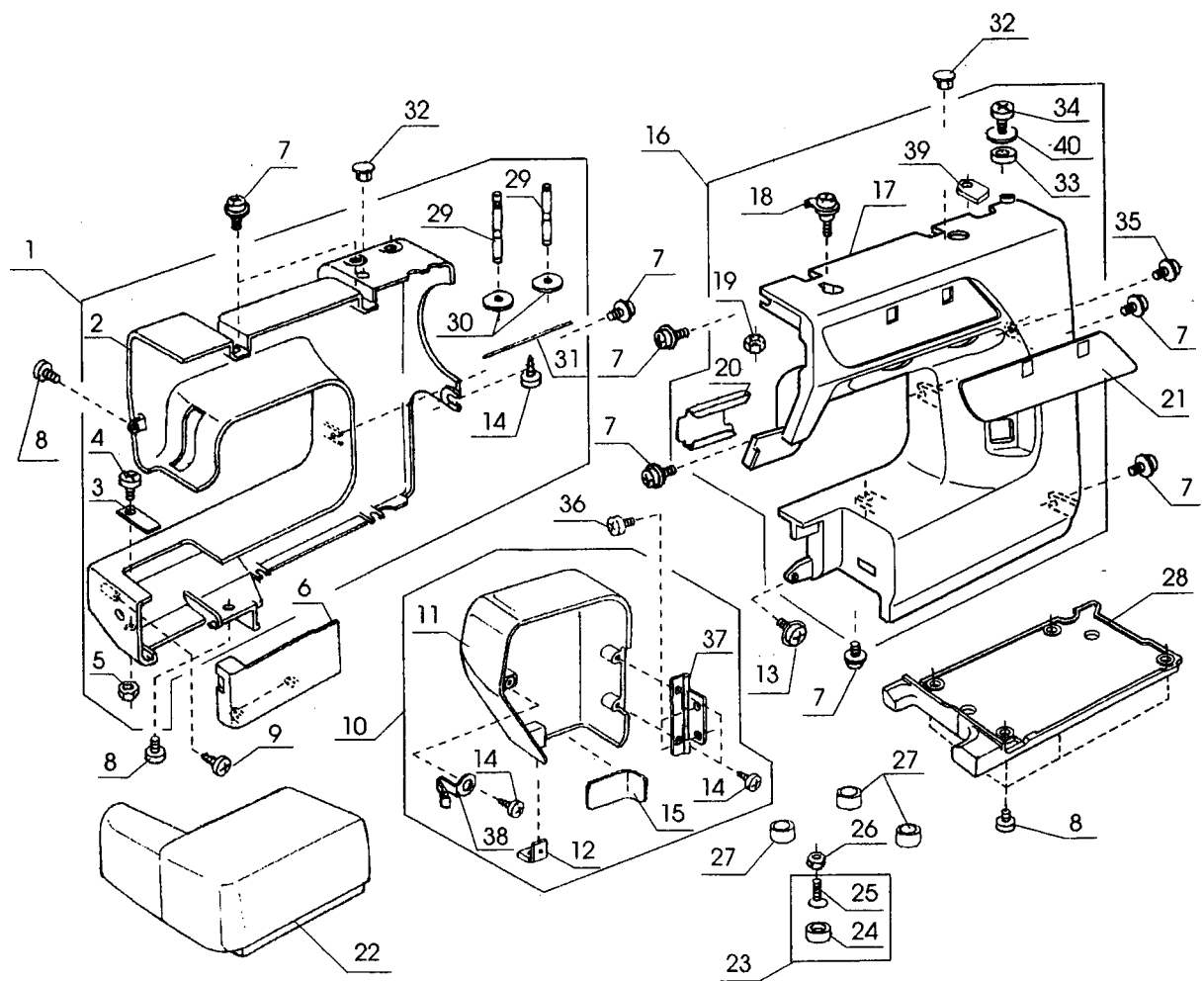
Indigo 4

Indigo 14

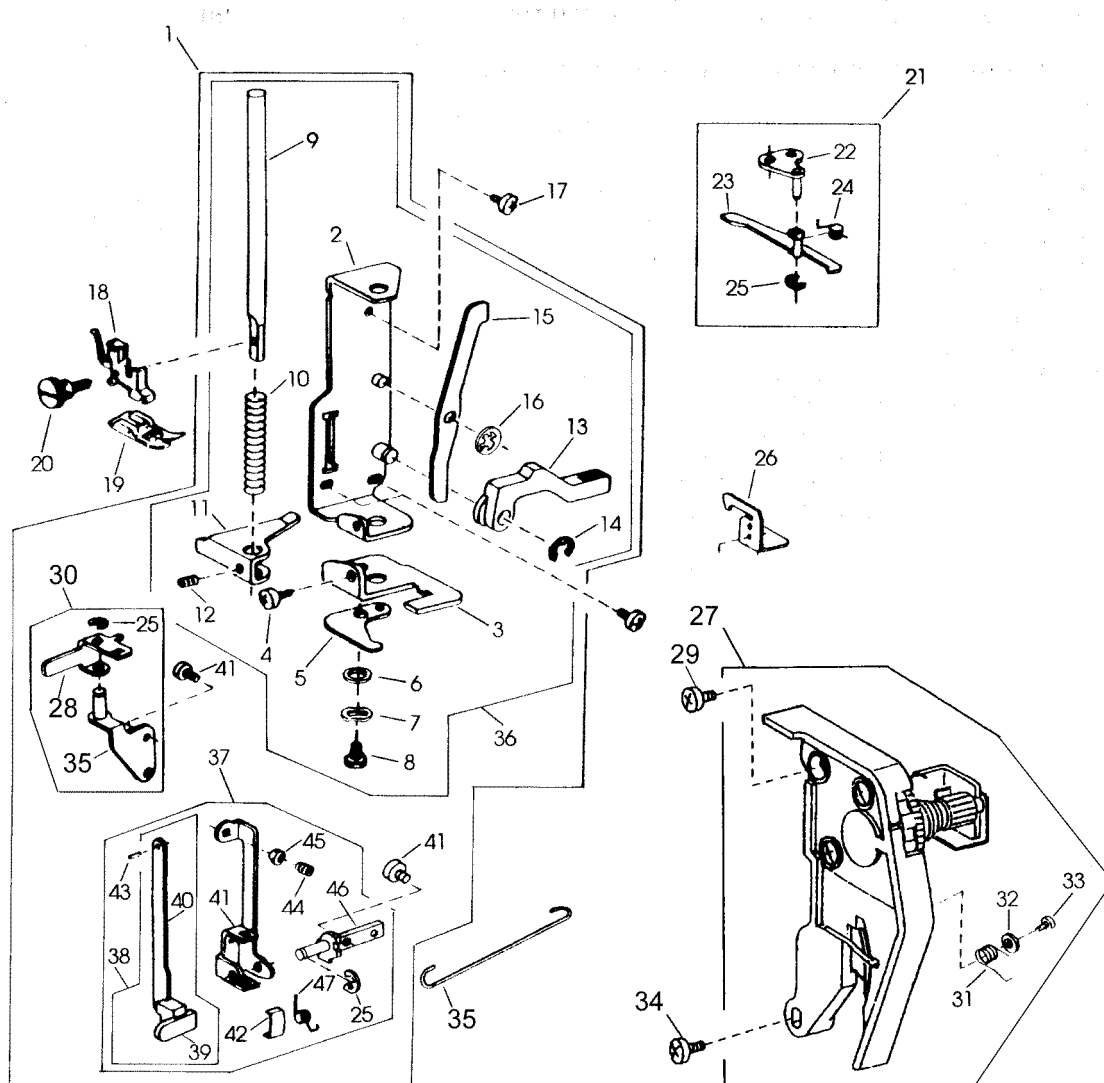
Indigo 18

Indigo 20

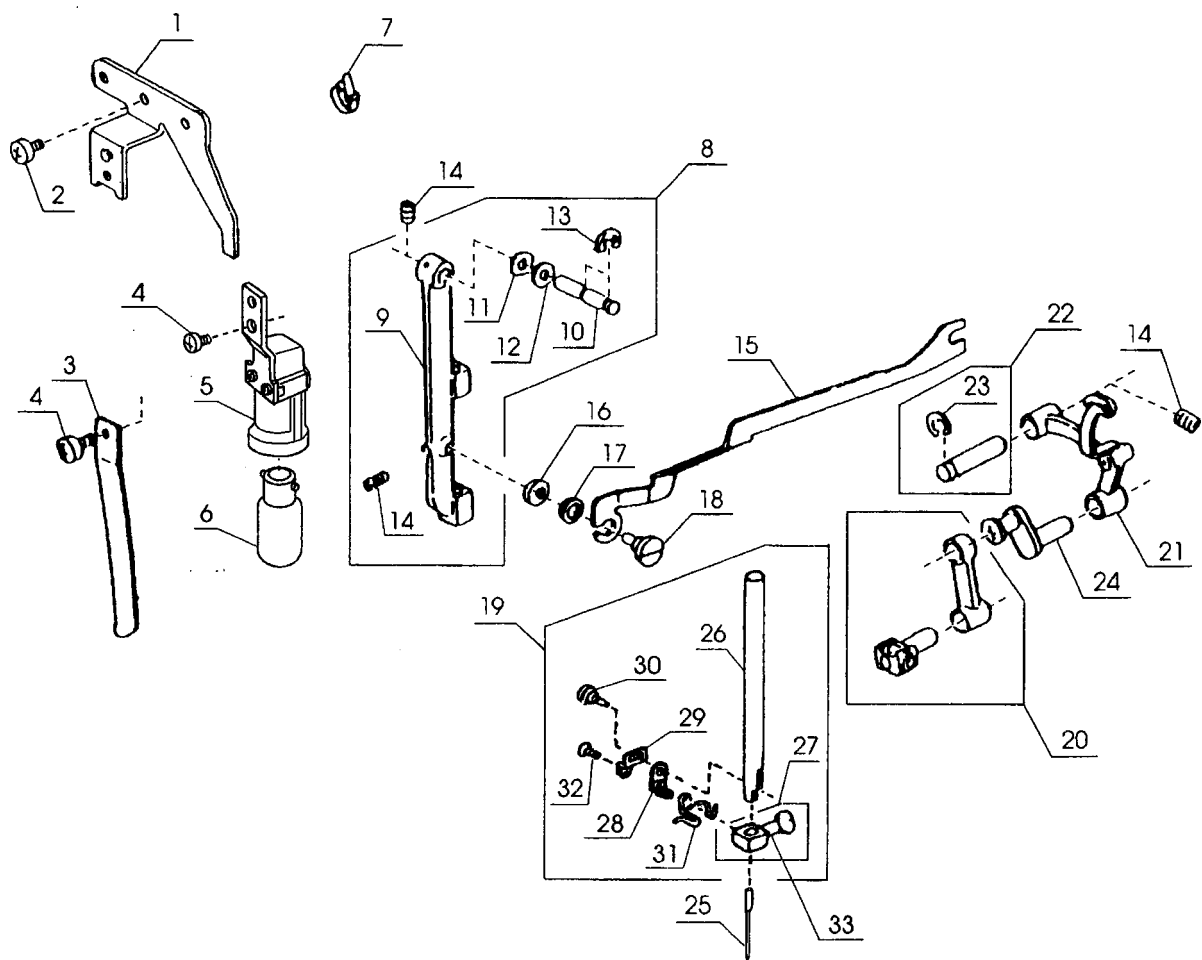
JH1118S



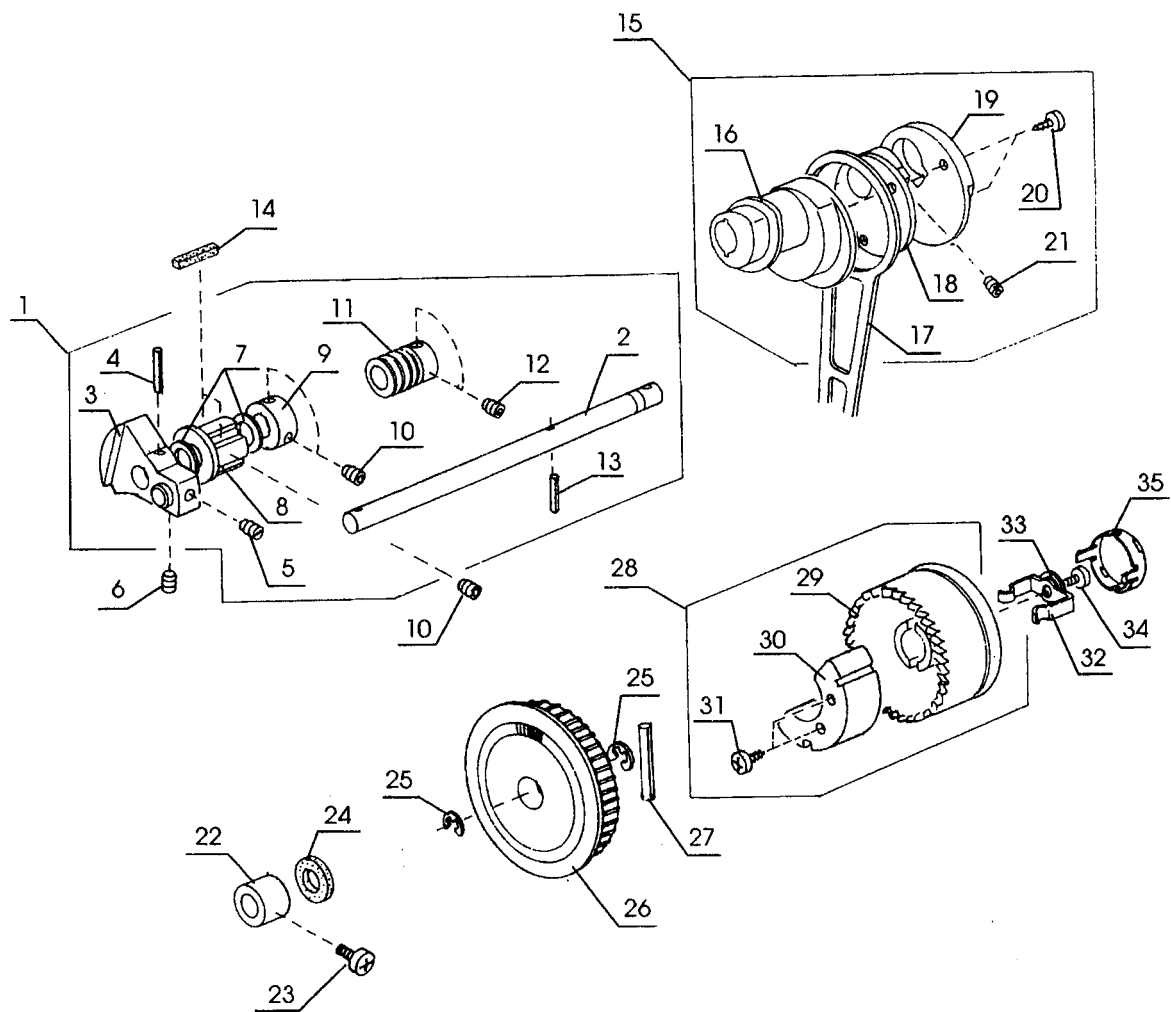
Key	Part No.	Name
1	744601004	Rear cover unit for Indigo 14
	744601107	Rear cover unit for Indigo 4, Indigo 18 & Indigo 20
	744601200	Rear cover unit for Indigo 18 for Chile
	744601406	Rear cover unit for JH1114 & JH1118S
2	744001008	Rear cover for Indigo 14
	744001101	Rear cover for Indigo 4, Indigo 18 & Indigo 20
	744001101	Rear cover for Indigo 18 for Chile
	744001307	Rear cover for JH1114 & JH1118S
3	730006000	Spring
4	000101404	Setscrew
5	000061205	Nut
6	739004005	Bed cover plate
7	000115205	Setscrew
8	000081005	Setscrew
9	000121905	Setscrew
10	744602201	Face cover unit
	744602304	Face cover unit for Indigo 18 for Chile
	744602500	Face cover unit for JH1114 & JH1118S
	744602201	Face cover unit for Indigo 20 & 1780(U.K.)
11	744005024	Face cover
	744005002	Face cover for Indigo 18 for Chile
	744005046	Face cover for JH1114 & JH1118S
	744005024	Face cover for Indigo 20 & 1780(U.K.)
12	840602006	Thread cutter unit
13	000075109	Setscrew (000115607)
14	000076317	Setscrew
15	366076000	Face plate sticker
16	744605008	Front cover unit for Indigo 14
	744605307	Front cover unit for 743J-14BH for Italy
	744605112	Front cover unit for JH1114
	744605503	Front cover unit for Indigo 4
	744605101	Front cover unit for JH1104
	744605031	Front cover unit for Indigo 18 for Chile
	744605123	Front cover unit for JH1118S (744605053)
	744605411	Front cover unit for 1780 (U.K.)
	744605400	Front cover unit for Indigo 20 (U.K.)
17	744013003	Front cover for Indigo 14
	744013209	Front cover for 743J-14Bh for Italy
	744013210	Front cover for JH1114
	744013405	Front cover for Indigo 4
	744013036	Front cover for JH1104
	744013139	Front cover for Indigo 18 for Chile
	744013221	Front cover for JH1118S (744013151)
	744013900	Front cover for 1780 (U.K.)
	744013302	Front cover for Indigo 20 (U.K.)
18	730501011	Thread guide plate unit
19	000160102	Adjustable lock nut
20	735123009	Thread guard plate
21	744033009	Ornamental plate for Indigo 14
	744037003	Ornamental plate for Indigo 4
	744046005	Ornamental plate for Indigo 18 & JH1118S
	744048007	Ornamental plate for 1780 (U.K.)
	744035001	Ornamental plate for Indigo 20 (U.K.)
22	744501003	Extension table unit
23	735616200	Rubber base unit
24	735002001	Rubber base
25	000097901	Setscrew
26	000061319	Nut
27	739064003	Bed rubber base
28	739005006	Base plate
29	652205006	Spool pin
30	735013005	Spool pin spring base
31	736007009	Spool pin spring
32	653006101	Cap
33	735016307	Bobbin winder stopper
34	000103107	Setscrew
35	000114802	Setscrew
36	000081119	Setscrew
37	366501102	Face cover hinge
38	650025004	Face cover spring
39	744014004	Nut
40	000071013	Washer



Key	Part No.	Name
1	740620007	Presser bar base plate unit for Indigo 18, JH1118S only
2	735023008	Presser bar base plate
3	735024009	Needle drop adjusting plate
4	000101404	Set screw
5	735025000	Needle bar supporter stopper
6	000070506	Plain washer
7	000116103	Wave washer
8	000138307	Bolt
9	735026001	Presser bar
10	735027002	Presser bar spring
11	735028003	Presser bar bracket
12	000111500	Hexagon Socket screw
13	735029004	Presser foot lifter
14	000001609	Snap ring
15	735030008	Tension release lever
16	000013903	Snap ring
17	000081005	Set screw
18	611510000	Presser foot holder
19	611511001	Presser foot unit
20	647112009	Thumb screw
	763048006	Setscrew for JH1114 & JH1118S
21	739605002	Tension release arm unit
22	739017001	Tension release arm base
23	739018002	Tension release arm
24	739019003	Tension release spring
25	000002105	Snap ring
26	739016000	Top cover thread guide
27	743501000	Tension unit
	744502004	Tension unit for Indigo 20 & 1780(U.K.)
28	740051001	BH regulating lever for Indigo 18, JH1118S only
29	000103808	Set screw
30	740613007	BH lever base unit for Indigo 18, JH1118S only
31	735041002	Check spring
32	652039007	Washer
33	000107307	Set screw
34	000101703	Set screw
35	740050000	BH lever base for Indigo 18, JH1118S only
36	735604009	Presser bar plate unit for all models, except Indigo 18, JH1118S
37	740617001	BH lever unit for Indigo 18, JH1118S only
38	753629109	BH lever unit for Indigo 18, JH1118S only
39	753160107	BH knob for Indigo 18, JH1118S only
40	753161108	BH lever for Indigo 18, JH1118S only
41	740047004	BH lever supporter for Indigo 18, JH1118S only
42	753027008	Friction spring for Indigo 18, JH1118S only
43	000023009	Spring pin for Indigo 18, JH1118S only
44	000113306	Set screw for Indigo 18, JH1118S only
45	000160102	Adjustable lock nut 4 for Indigo 18, JH1118S only
46	740048005	BH lever base plate for Indigo 18, JH1118S only
47	740049006	BH lever spring for Indigo 18, JH1118S only

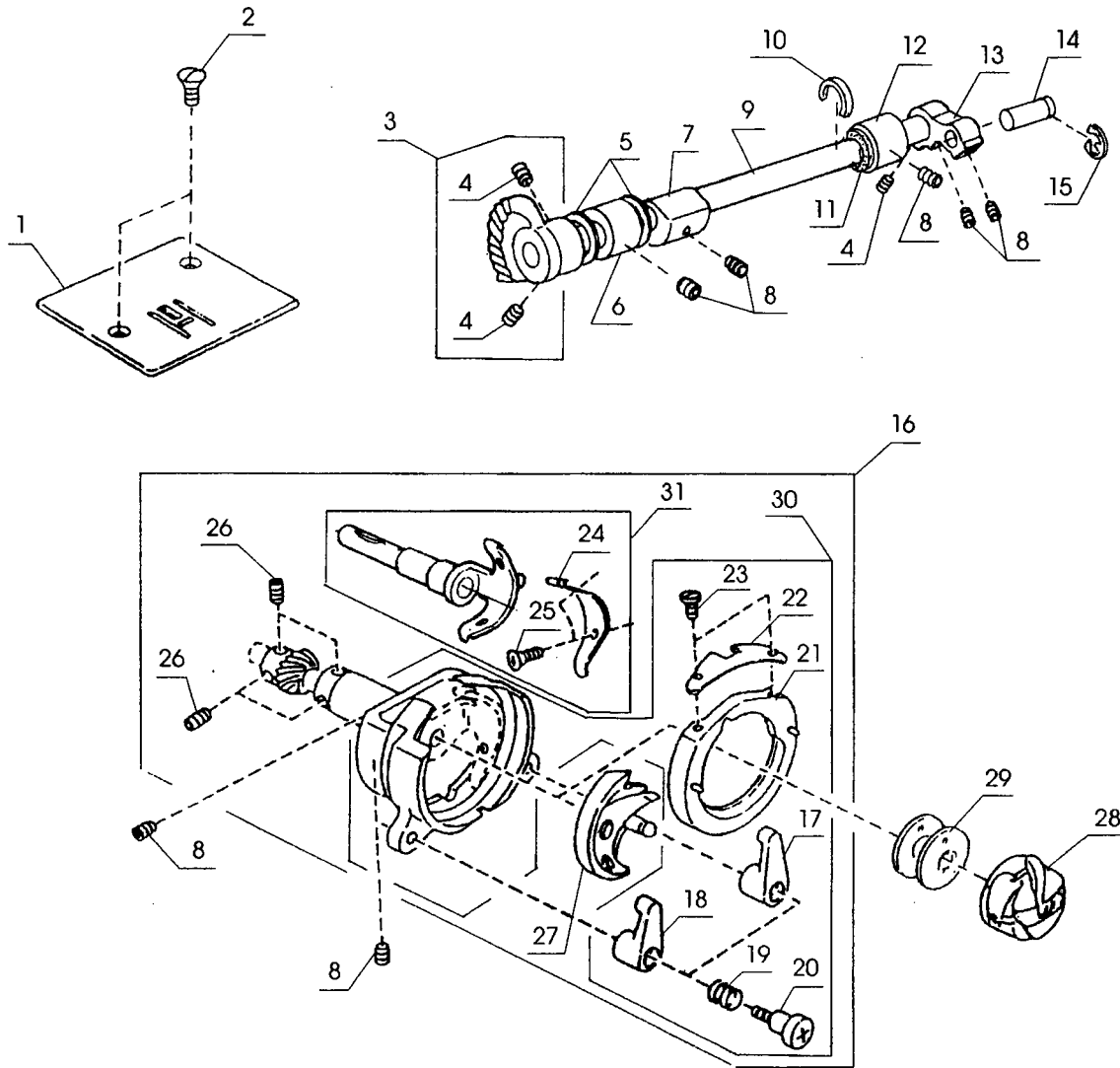


Key	Part No.	Name
1	742004005	Lamp socket set plate
2	000081005	Setscrew
3	730024004	Needle bar supporter spring
4	000101404	Setscrew
5	740618002	Lamp socket unit
6	000009009	Light bulb
7	000053008	Cord tie band
8	735605103	Needle bar supporter unit
9	735032000	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Wave washer
12	000070609	Plain washer
13	000002507	Snap ring
14	000111304	Hexagon socket screw
15	735119002	Zigzag rod
16	670258000	Plain washer
17	678044005	Plain washer
18	678084007	Eccentric pin
19	730503116	Needle bar unit (730503002)
20	680504005	Needle bar connecting stud unit
21	625506109	Thread take-up lever unit
22	731511006	Thread take-up lever pin unit
23	000002806	Snap ring
24	735504008	Needle bar crank pin unit
25	102408089	Needle
26	553085019	Needle bar
27	801506008	Needle clamp unit
28	730025005	Needle guide plate
29	732105006	Needle clamp plate
30	802108009	Hinge screw
31	680043012	Needle bar thread guide
32	670047004	Flat head screw
33	102047008	Needle clamp screw

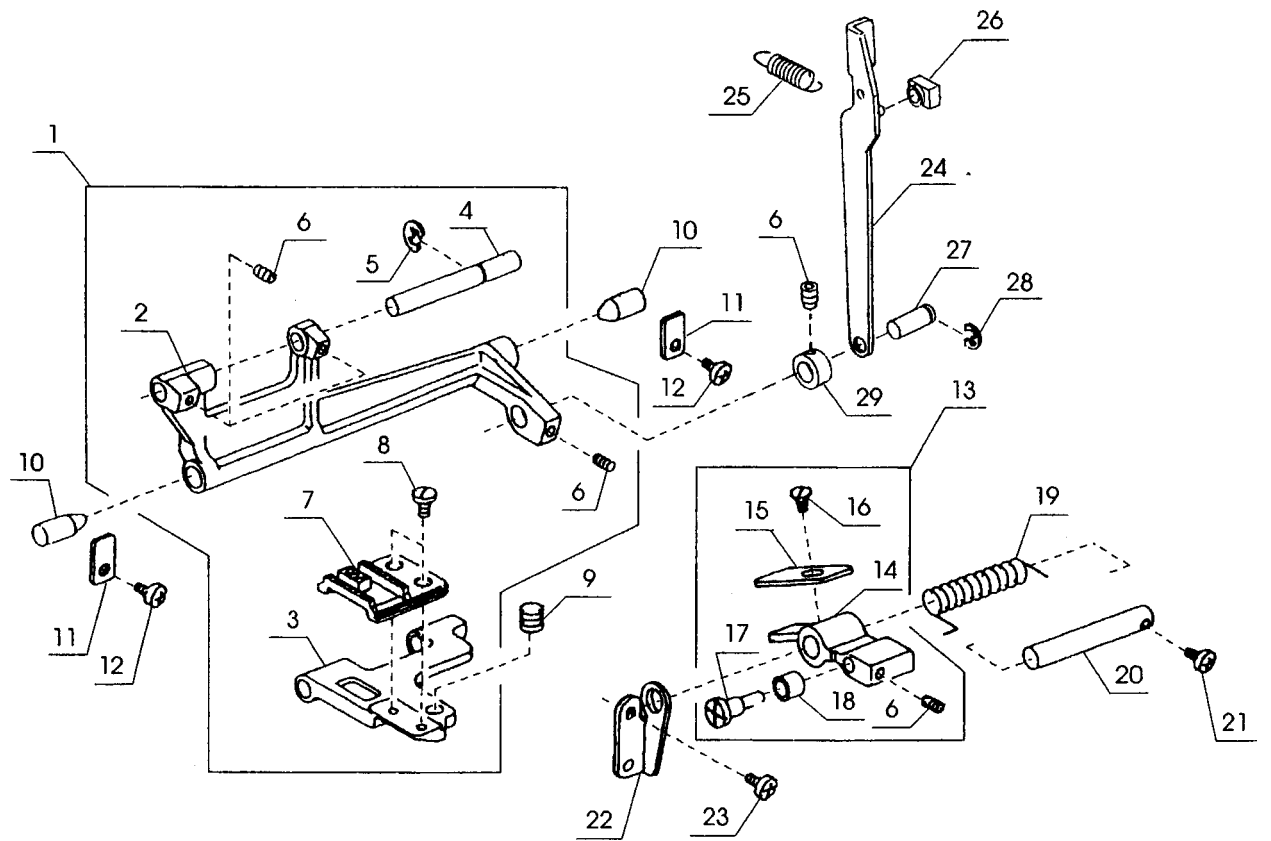


Key	Part No.	Name
1	743603003	Upper shaft unit
	743603106	Upper shaft unit for Indigo 18, JH1118S, Indigo 20 & 1780
2	743007001	Upper shaft
3	743008002	Take-up lever crank
4	000021708	Knock pin
5	102073003	Setscrew
6	761052007	Setscrew
7	000036717	Washer
8	732025001	Upper shaft front bushing
9	639095000	Ring
10	000111304	Hexagon socket screw
11	751146008	Worm
	749011006	Worm for Indigo 18 & NH1118S
12	553245008	Hexagon socket screw
13	000003601	Spring pin
14	731312005	Felt
15	743604004	Crank rod unit
16	743010007	Feed cam
17	743011008	Crank rod
18	639033000	Crank cam
19	639102012	Crank cam plate
20	000150501	Setscrew
21	000110107	Hexagon socket screw
22	732003003	Upper shaft rear bushing
23	000172602	Setscrew
24	743029009	Felt
25	000030205	Snap ring
26	743019006	Belt wheel
27	000023803	Spring pin
28	743630009	Hand wheel unit (743606006)
29	639097024	Hand wheel
30	743030003	Balance weight
31	000121400	Setscrew
32	639113016	Clutch spring
33	000071013	Washer
34	810220003	Setscrew
35	650070509	Clutch cap

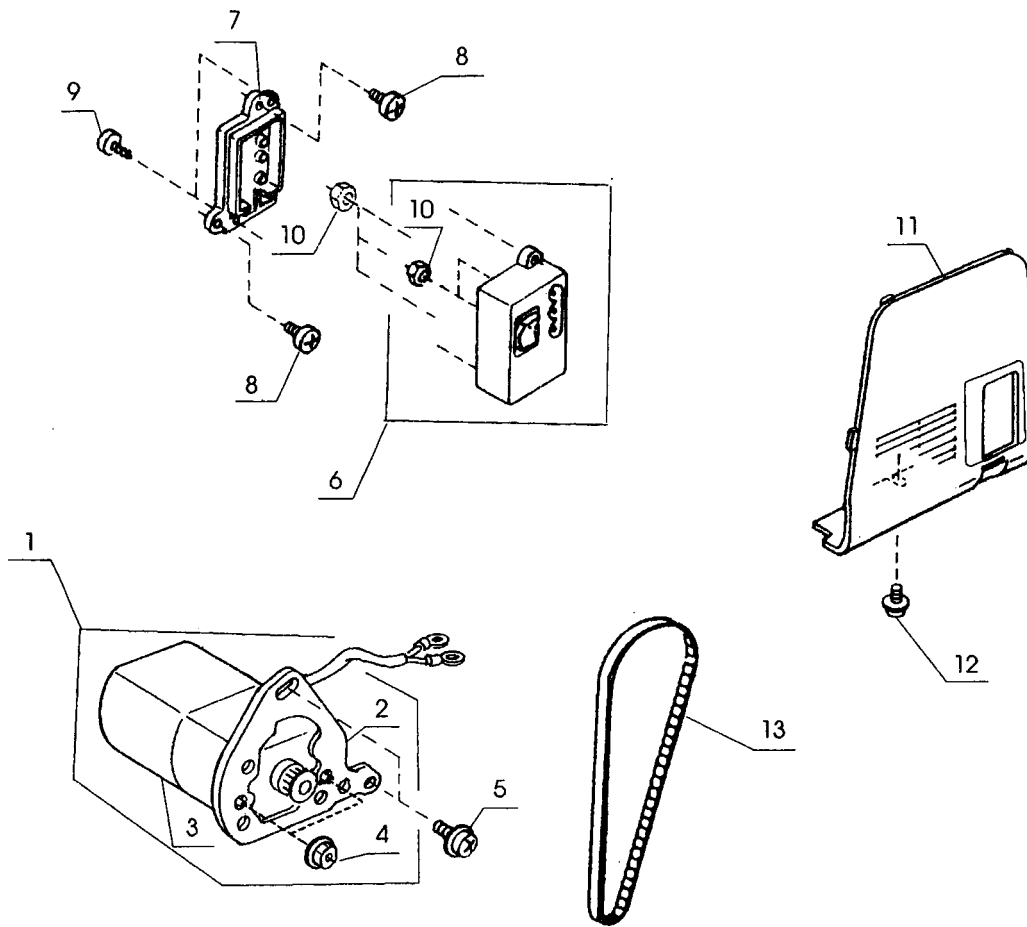
Key	Part No.	Name
1	735017308	Handle
2	740011009	Handle shaft
3	000002105	Snap ring e
4	740010008	Handle supporter
5	000081005	Setscrew
6	740602209	Bobbin winder base plate unit
7	735501005	Bobbin winder arm
8	740003101	Bobbin winder base plate
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring
11	743623009	Zigzag mechanism unit for Indigo 14
	743627003	Zigzag mechanism unit for Indigo 4
	744612204	Zigzag mechanism unit for Indigo 18 & JH1118S
	744611111	Zigzag mechanism unit for 1780 (U.K.)
	744611100	Zigzag mechanism unit for Indigo 20 (U.K.)
12	737011009	Index spring
13	000103808	Setscrew
14	810220003	Setscrew
15	744034000	Pattern indicating plate for Indigo 14
	744036002	Pattern indicating plate for Indigo 4
	744044106	Pattern indicating plate for Indigo 18 & JH1118S
	744032204	Pattern indicating plate for 1780(U.K.)
	744032101	Pattern indicating plate for Indigo 20 (U.K.)
16	744020106	Stitch length indicating plate for Indigo 14
	744041103	Stitch length indicating plate for Indigo 18 & JH1118S
	744012208	Stitch length indicating plate for 1780 (U.K.)
	744012105	Stitch length indicating plate for Indigo 20 (U.K.)
17	736604105	Feed regulator unit
18	735074004	SS adjusting screw
19	735076006	SS rod block
20	000160102	Adjustable lock nut
21	648010009	Setscrew
22	739020007	Feed regulating rod
23	735077007	Feed regulating body spring
24	735073003	Plain washer
25	000013800	Snap ring
26	730045001	Reverse link
27	000071013	Washer
28	670100006	Feed regulator spring
29	000101301	Setscrew
30	744008005	R button
31	000014007	Snap ring
32	736015000	R button shaft
33	000001609	Snap ring e
34	739063002	Spring
35	740052002	Buttonhole step up rod



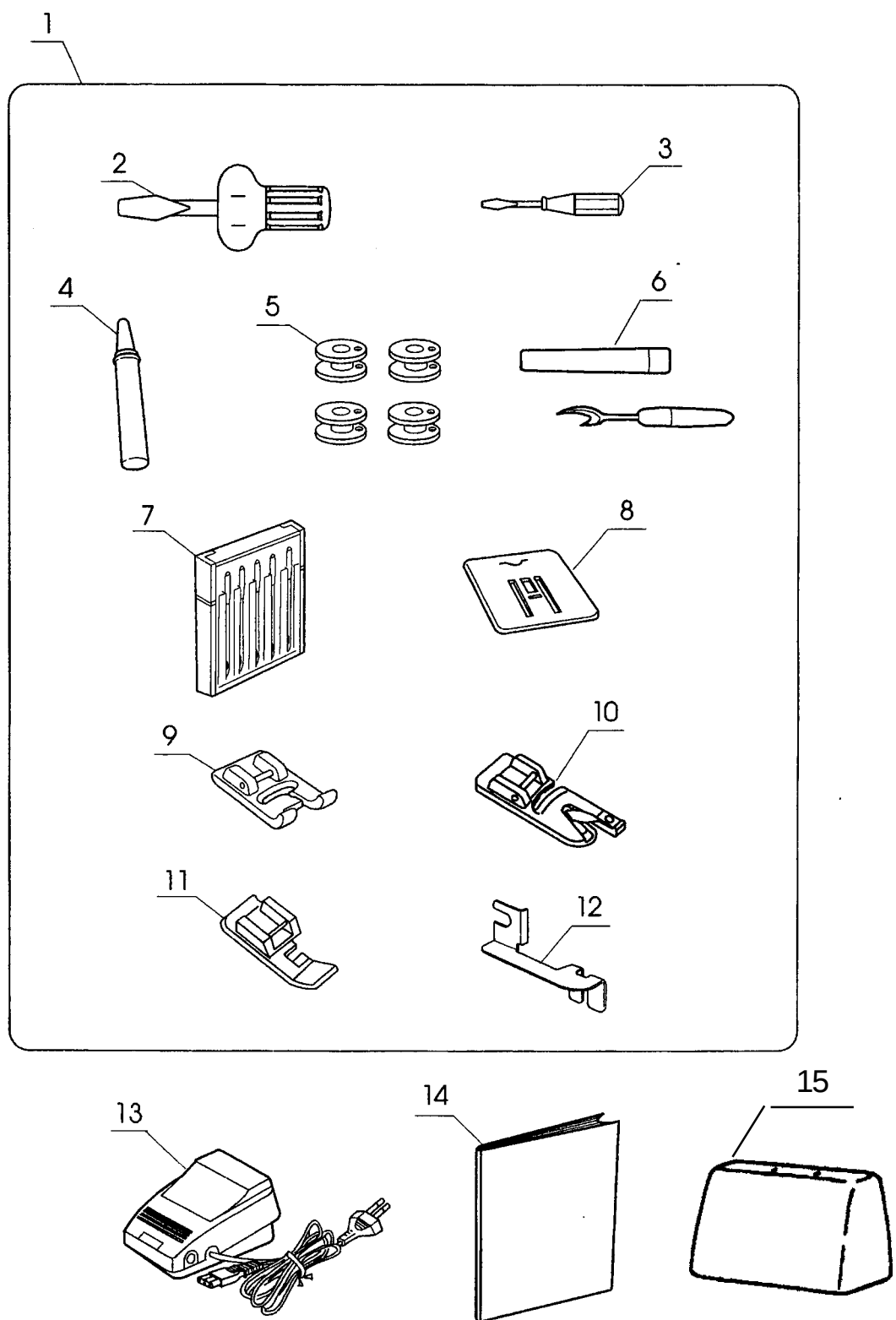
Key	Part No.	Name
1	744004001	Needle plate (739008009)
2	681009101	Setscrew
3	735950003	Lower shaft gear unit
4	000110107	Hexagon socket screw
5	000036201	Washer
6	735233003	Bushing
7	735061008	Feed lifting cam
8	000111304	Hexagon socket screw
9	735236006	Lower shaft
10	735239009	Felt holder
11	822070003	Felt
12	735234004	Bushing
13	639036003	Lower shaft crank arm
14	639037004	Pin
15	000001609	Snap ring
16	735610101	Shuttle race body unit
17	605065006	Shuttle race ring clasp (right)
18	605066007	Shuttle race ring clasp (left)
19	639108007	Shuttle race ring clasp spring
20	673290003	Hinge screw
21	553168006	Shuttle race ring
22	601801000	Shuttle race spring
23	102100000	Setscrew
24	670286007	Shuttle driver spring
25	102202003	Plain screw
26	553245008	Hexagon socket screw
27	532096007	Shuttle hook
28	647515006	Bobbin case unit
29	102261000	Bobbin
30	735508105	Shuttle race body unit
31	735509003	Driver body unit



Key	Part No.	Name
1	735612000	Feed rock shaft unit
2	735078008	Feed rock shaft
3	735079009	Feed bar
4	735080003	Feed bar shaft
5	000002507	Snap ring
6	000111201	Hexagon socket screw
7	735081004	Feed dog
8	735082005	Setscrew
9	735083006	Feed bar spring
10	735084007	Feed rock shaft center
11	735085008	Feed rock shaft center plate
12	000101404	Setscrew
13	301608006	Feed lifting arm unit (735613001)
14	301027005	Feed lifting arm (735086009)
15	605030002	Sliding plate
16	365032001	Setscrew
17	735087000	Feed lifting pin
18	735088001	Feed lifting roller
19	735089002	Feed lifting spring
20	735090006	Feed lifting shaft
21	000097200	Setscrew
22	739022009	Feed lifting shaft holder
23	000081119	Setscrew
24	743012009	Feed rod
25	743013000	Spring
26	102141003	Feed regulator slide block
27	735071001	Feed rock shaft connecting pin
28	000002806	Snap ring
29	735276008	Ring



Key	Part No.	Name
1	743611004	Motor for France, Netherlands, Hong Kong, Singapore
	743611303	Motor for Italy
	743611200	Motor for U.K.
	743615008	Motor for Chile
2	743025005	Motor bracket
3	024070108	Motor for France, Netherlands, Hong Kong, Singapore,
	024070201	Motor for U.K.
	024170408	Motor for Chile
4	000050119	Nut
5	000201209	Setscrew
6	739503308	Machine socket unit (739503102)
7	739037007	Machine socket cover
8	000103509	Setscrew
9	000107802	Setscrew
10	000060802	Nut
11	744016006	Belt cover
12	000115205	Setscrew
13	650166008	Motor timing belt



Key	Part No.	Name
1	743870209	Accessory set
2	820832005	Largescrewdriver
3	647803004	Small screwdriver
4	741814003	Oil
5	102261000	Bobbin
6	647808009	Buttonhole opener
7	540401026	Needle set
8	735801008	Darning plate
9	737801015	Buttonhole foot
10	611404000	Hemmer foot
11	611406002	Zipper foot
12	674401002	Hem guide
13	042870308	Foot control for Continental Europe
	042870401	Foot control for U.K., Hong Kong, Singapore
	042870607	Foot control for Chile
14	743800688	Instruction book for Indigo 4 (German, French, Dutch)
	743800895	Instruction book for Model JH1104 (German, French, Dutch)
	743800699	Instruction book for Indigo 14 (German, French, Dutch)
	743800909	Instruction book for Model JH1114 (German, French, Dutch)
	743800655	Instruction book for Indigo 18 (English, Spanish, Italian)
	743800666	Instruction book for Indigo 18 (German, French, Dutch)
	743800828	Instruction book for Indigo 18 (Norwegian, Swedish, Danish)
	743800910	Instruction book for Model JH1118S (German, French, Dutch)
	743800585	Instruction book for Indigo 18 (English)
15	475702003	Hard resin cover (option)
16	741811000	Dust cover (option)--- Not illustrated